



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 172524



Part No: D4034-041

Job Qty: 20 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Large Fab-6		DL 2018-02-27
100	Large Fab	20 pcs	2/28/18	2/28/18	0.00	22.99	Large Fab 1		DL 2018-02-27
110	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC9		CPL
120	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC5		CPL
130	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3 Large Fab		DL 2018-02-27
140	QC21-SA	20 Ea	2/28/18	2/28/18	0.00	0.00	QC21		21 FEB 28 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	20 Ea (1 ea)	90-Start up Operation	5041592
D4021-9	Bushing	80 Ea (4 ea)	90-Start up Operation	5041079
D4034-1	Rib	20 Ea (1 ea)	90-Start up Operation	5038317
D4034-3	Rib	20 Ea (1 ea)	90-Start up Operation	5038296

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	20 ea	24	0
	D4021-9	80 ea	104	0
	D4034-1	20 ea	17	0
	D4034-3	20 ea	17	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 11:01 AM Dart.Gagnon.Michelle



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Container No: S045985



Part: D4034-041

Job No: 172524

Serial No/Batch: S045985

Revision: D4034

Inspector:

Date: 02/27/18

Master Unit 001066



Job No 172524